

Investigation of Low-temperature Thermochemical Energy Storage for Water Heating in Residential Application

Yuehong Su

*Professor of Thermal Science and Building Technology
Course Director for MSc Sustainable Energy and Entrepreneurship
Department of Architecture and Built Environment
Faculty of Engineering, University of Nottingham*



**University of
Nottingham**

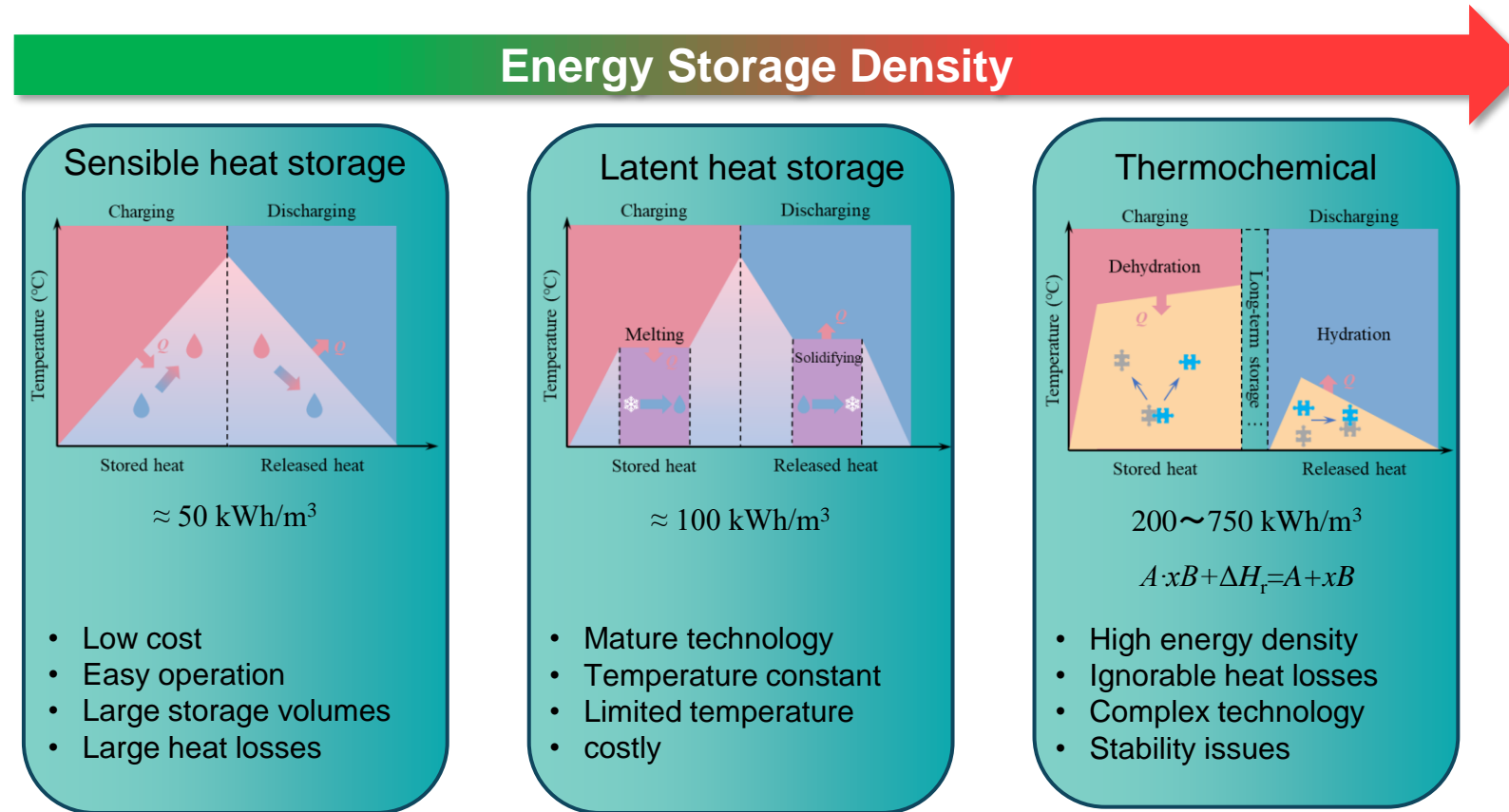
UK | CHINA | MALAYSIA

- 1 Introduction**
- 2 Thermochemical energy storage (TCES) water heating system**
 - Embedded and detached heat exchangers
 - Single layer and multilayer packed bed
 - Discharging and cyclic performance
- 6 Conclusion**



Solar energy and thermal energy storage

- Thermal energy storage (TES) is considered to solve the problem of supply and demand mismatch.



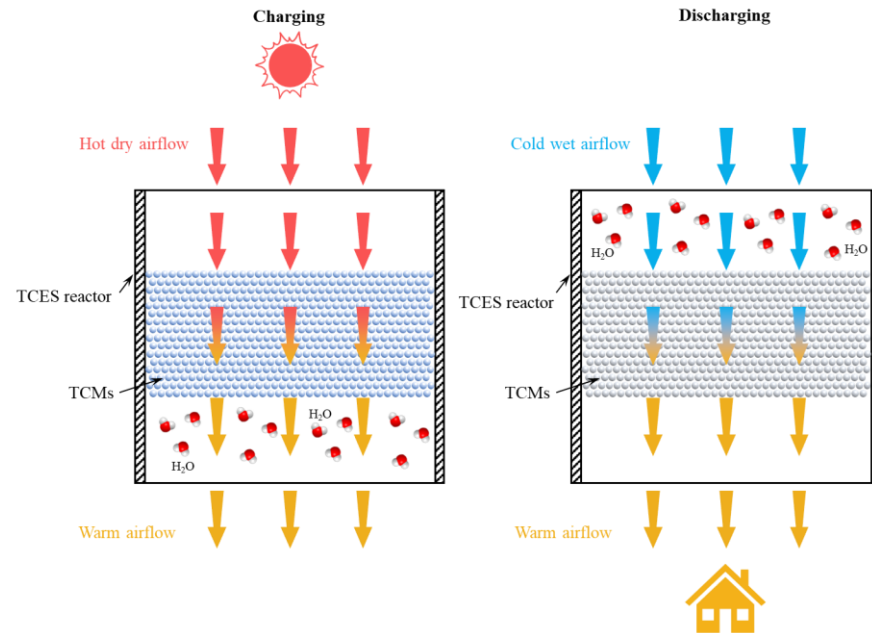
Comparison the characteristic of three main TES methods.

Open system and closed vacuum system



Open system

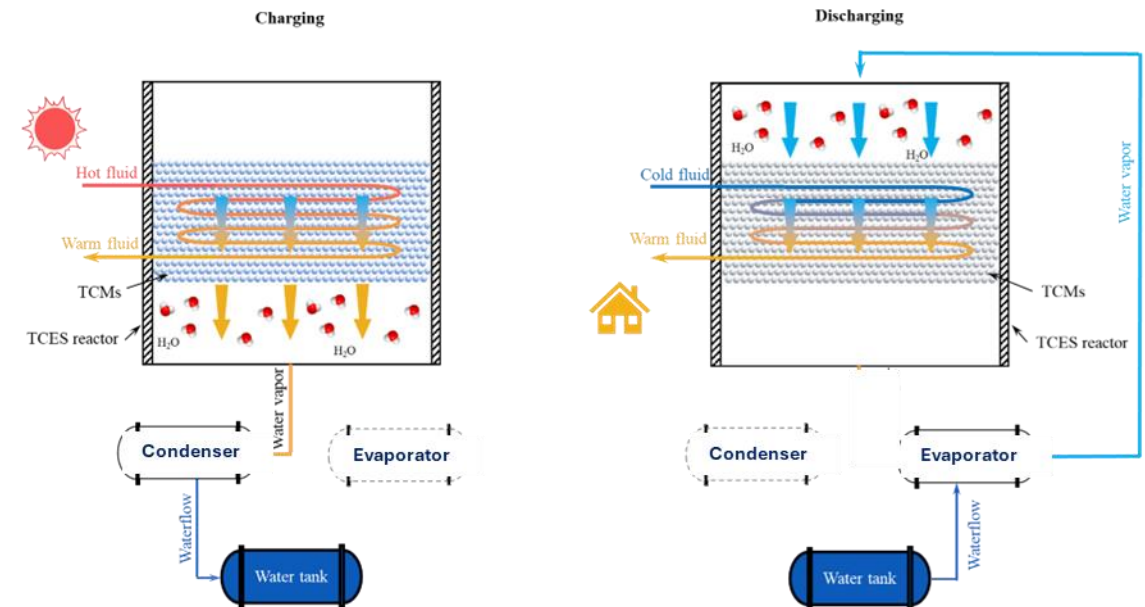
- Simple structure
- Low cost
- Salt hydrate as energy storage media
- Moist air as energy carrier
- Cannot be directly integrated into existing central heating systems



Open TCES system

Closed vacuum system

- Can be directly connected to existing central heating systems
- Environmentally friendly
- Complex structure
- Difficulty to maintain vacuum
- High cost

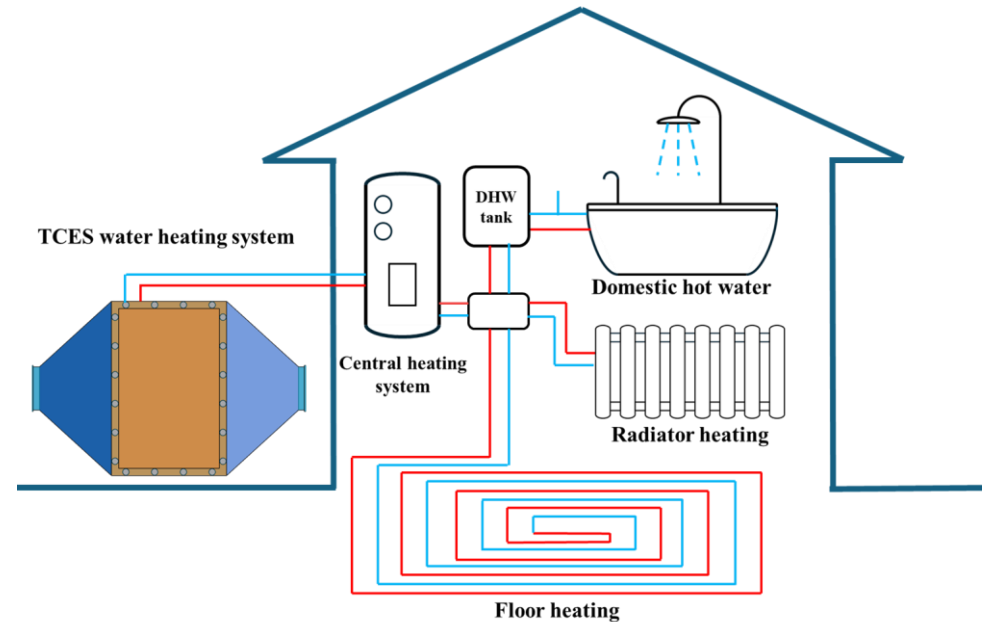


Closed TCES system

TCES water heating system



- Central heating systems (water + radiator) are prevalent in most households today
- Research on TCES system for air heating is dominant
- It would be attractive to incorporate a TCES system directly into existing domestic central heating systems

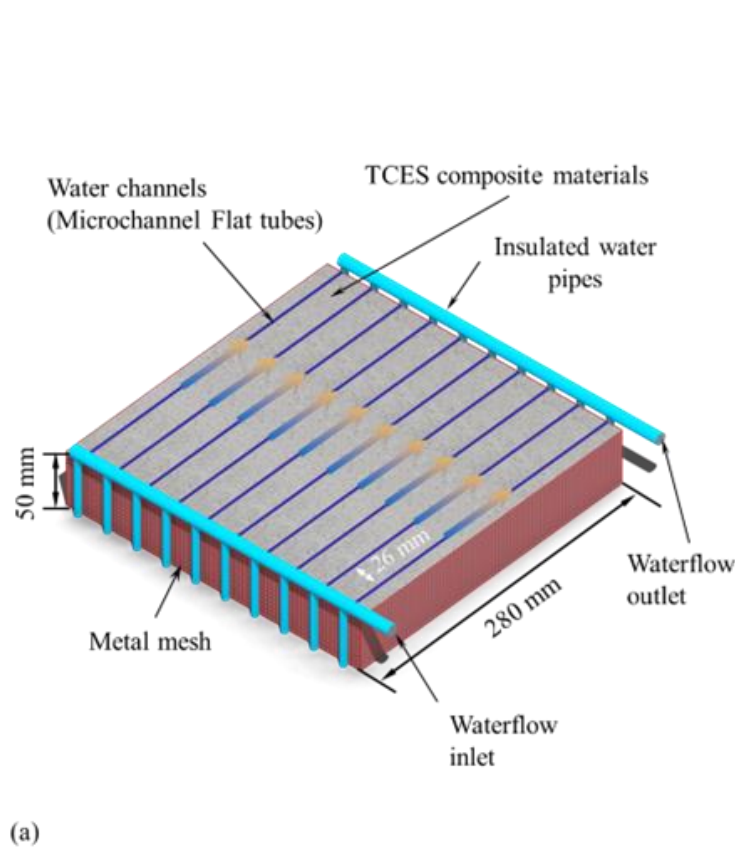


Schematic diagram of the TCES water heating system integrated into the domestic central heating system..

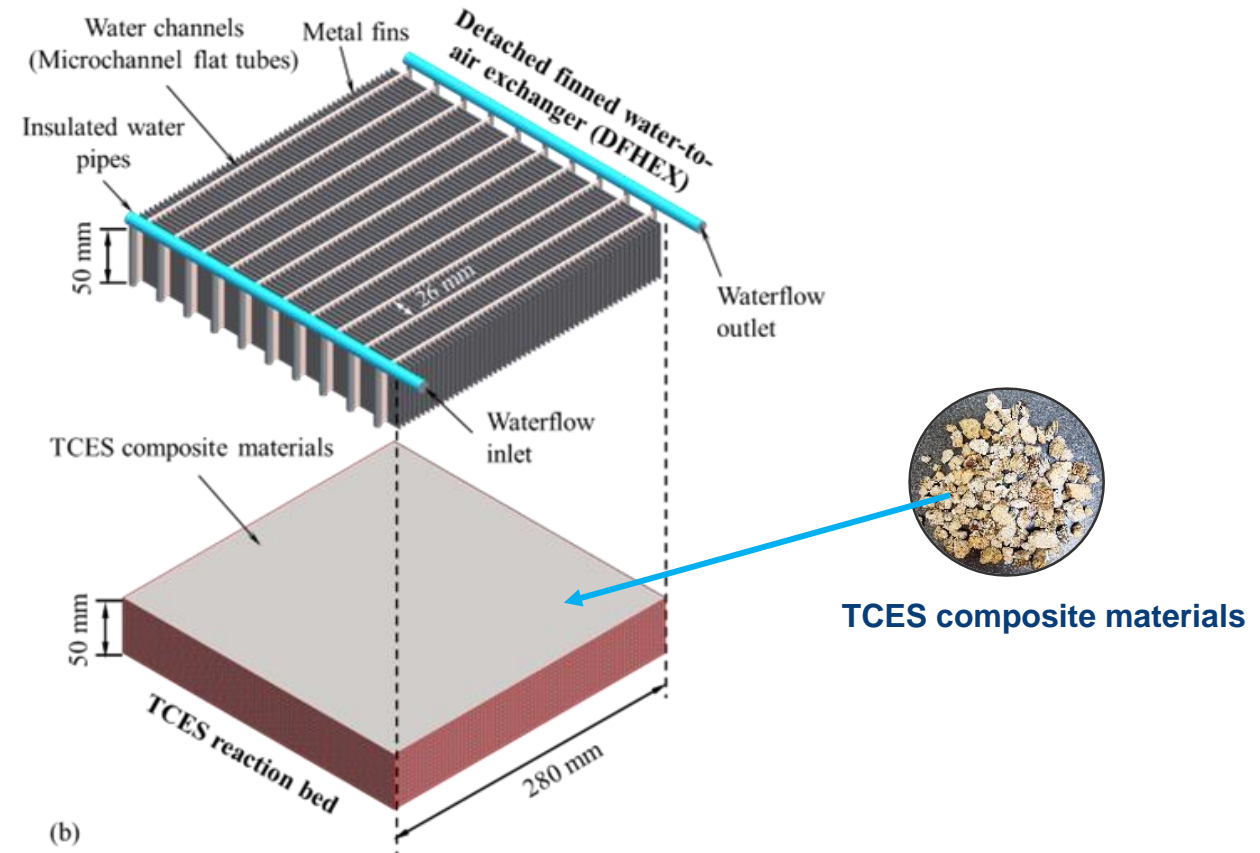
TCES water heating system



Two options of positioning air-to-water heat exchanger in TCES reaction bed:



Internal (embedded) bare microchannel heat exchanger

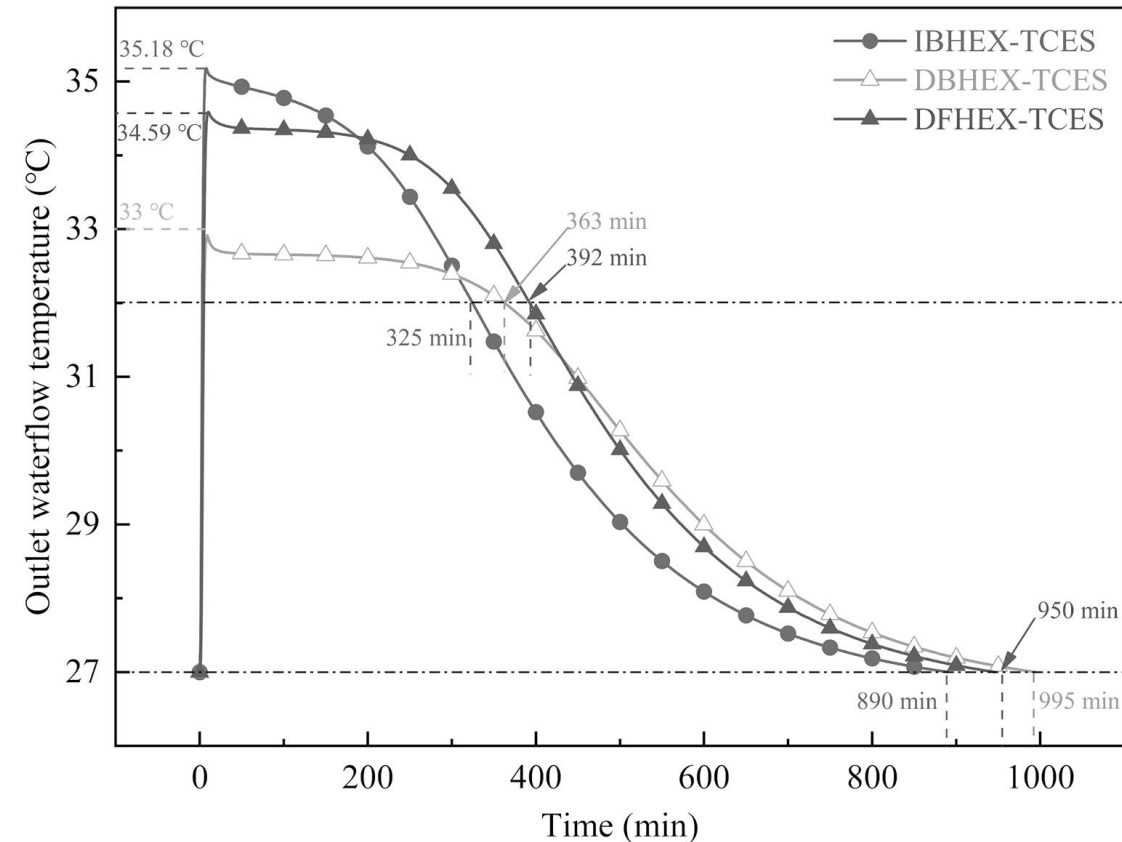


Detached finned microchannel heat exchanger

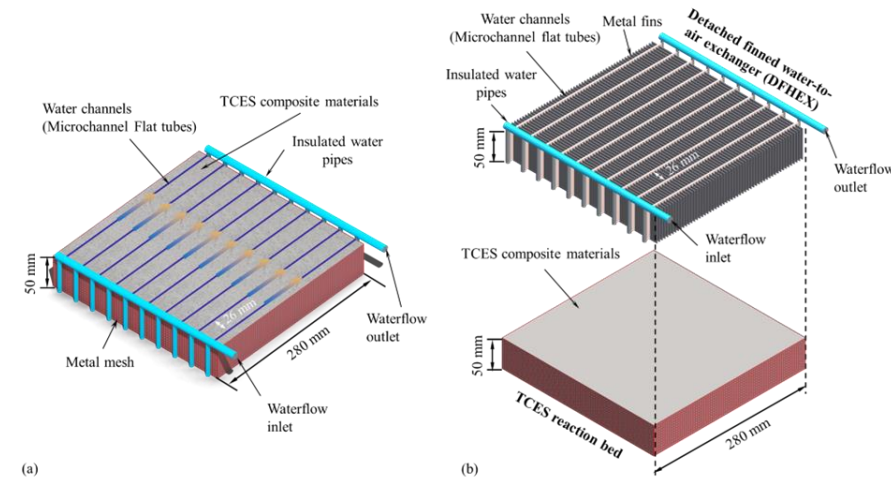
TCES water heating system



Simulation comparison of 3 combinations (IBHEX-TCES, DBHEX-TCES and DFHEX-TCES):



	IBHEX-TCES	DBHEX-TCES	DFHEX-TCES
HEX Configuration	Internal bare air-to-water HEX	Detached finned air-to-water HEX	Detached bare air-to-water HEX
HEX Position	Embedded in reaction bed	After the reaction bed (detached from the reaction bed)	After the reaction bed (detached from the reaction bed)
Q_{reaction}	1559	1546	1554
$Q_{w,ab}$ (kJ)	1272	1252	1430
η_{th} (%)	82	81	92

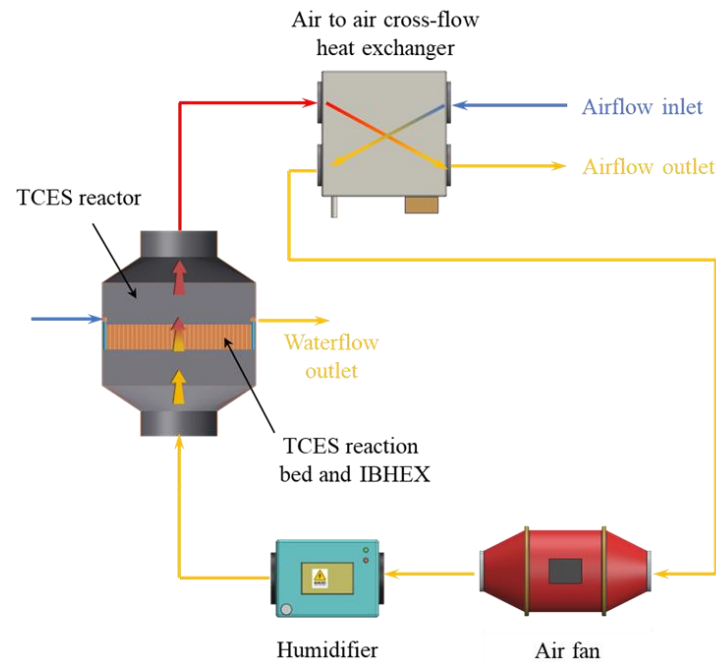


- The peak temperature of the internal heat exchanger is 2 °C higher than the detached one.
- Detached finned heat exchanger matches peak temperatures of internal bare structure.
- Finned structure enhances discharging thermal efficiency over bare configurations.

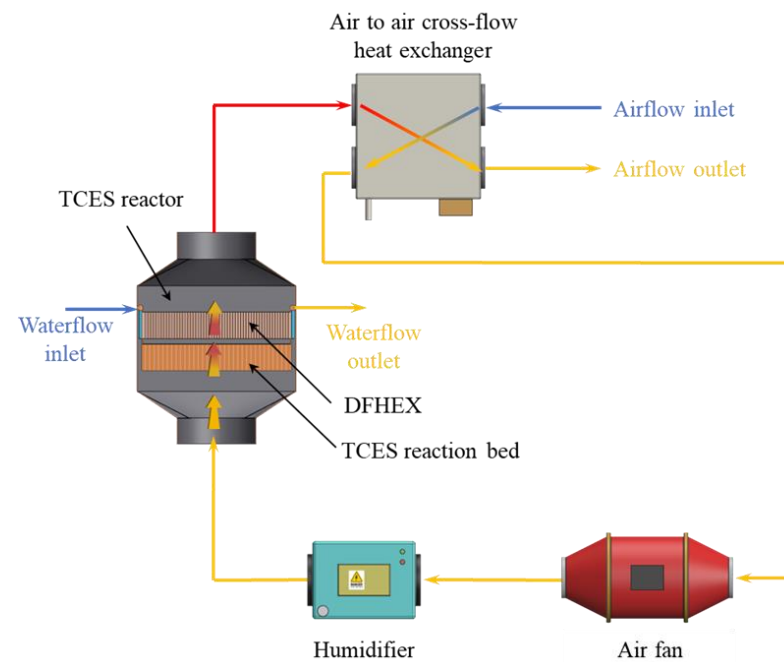
TCES water heating system



- Two TCES water heating system schemes are proposed.
- These two TCES water heating systems can be integrated directly into domestic central heating systems.



TCES water heating system with integrated an internal bare microchannel heat exchanger (IBHEX-TCES)

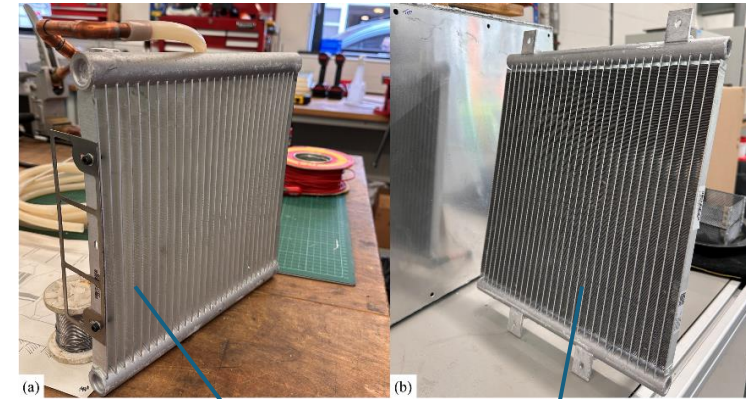


TCES water heating system with integrated a detached finned microchannel heat exchanger (DFHEX-TCES)

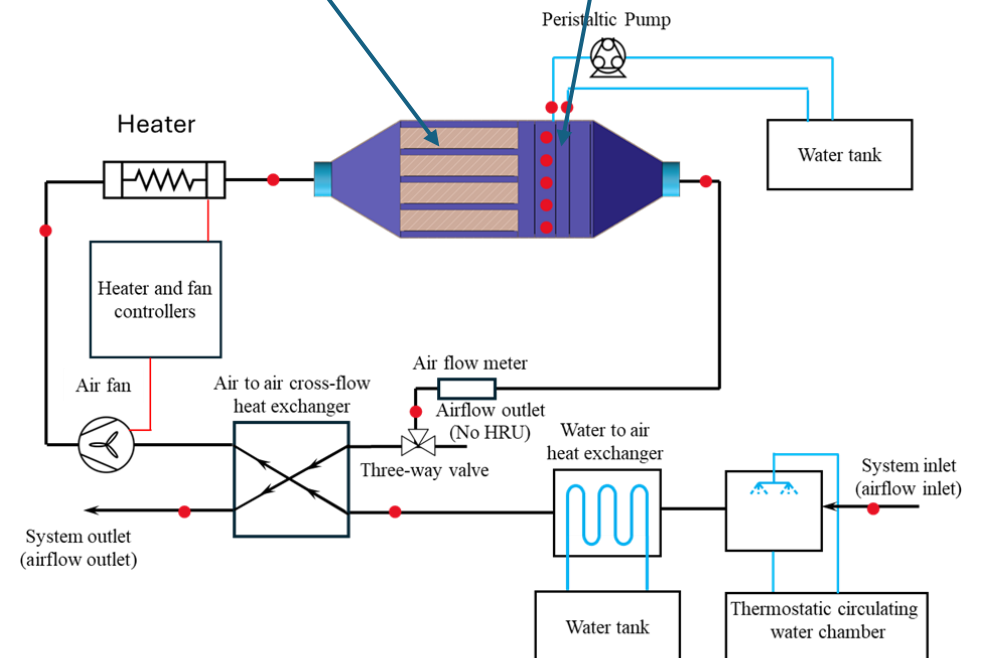
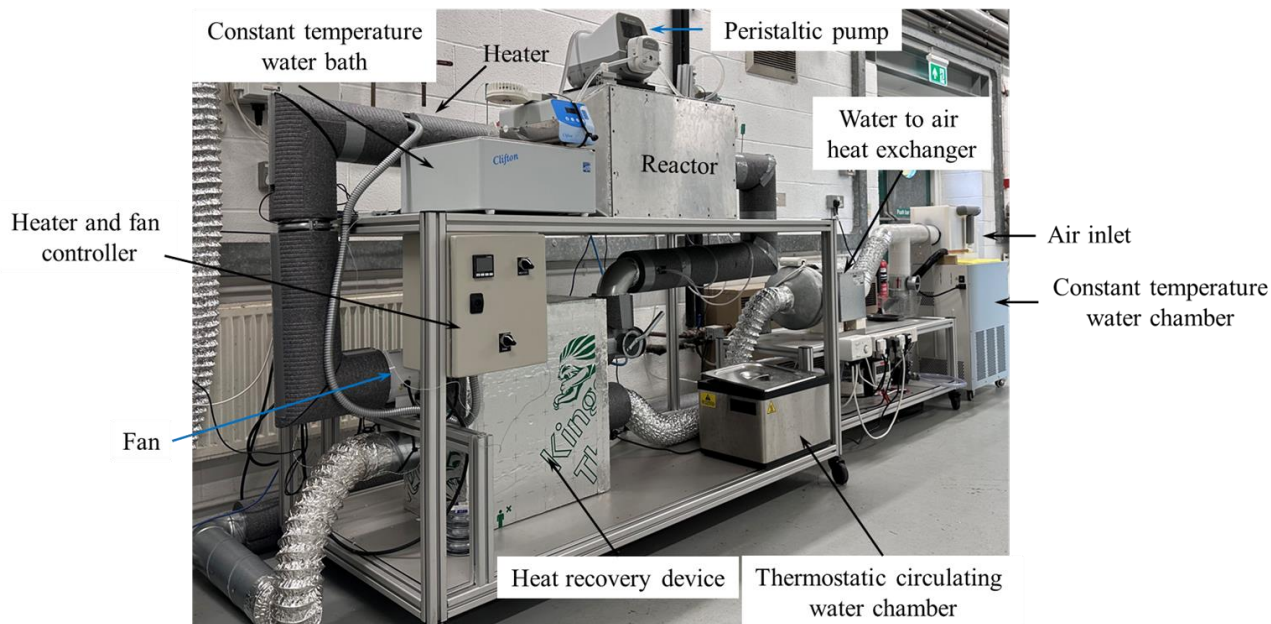
TCES water heating system



Experimental work – a versatile test rig



IBHEX and DFHEX were sourced from Sanhua



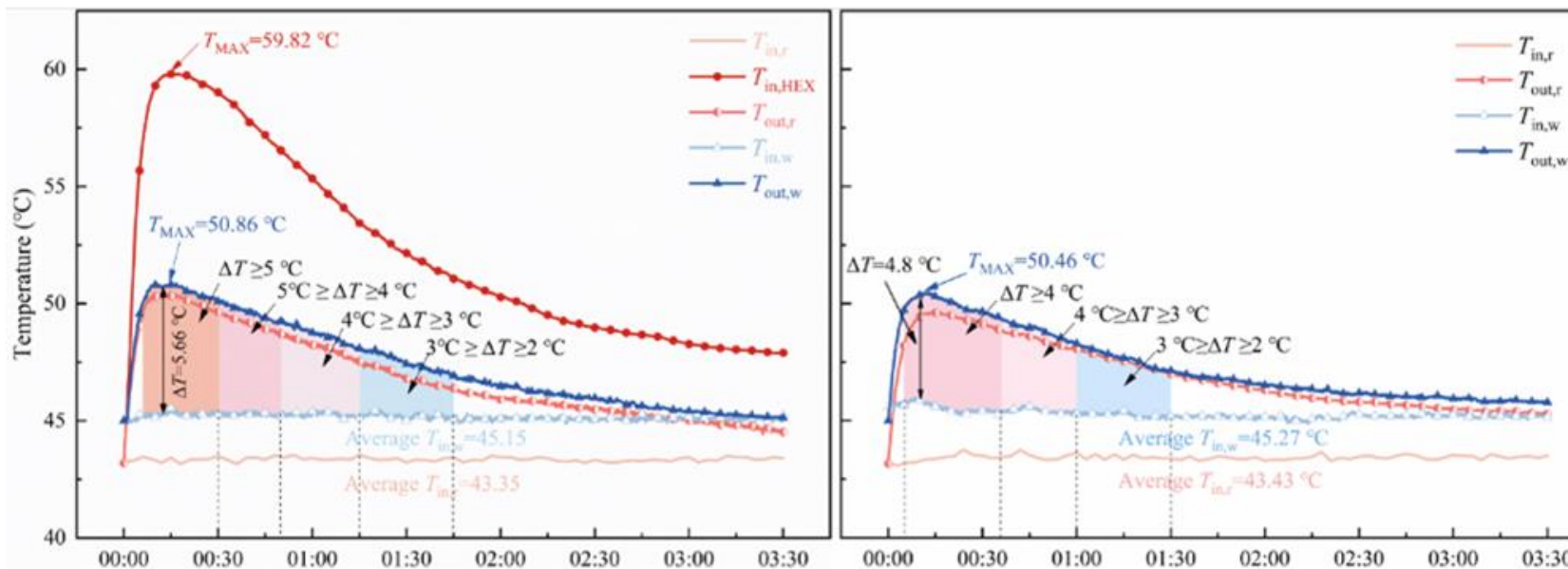
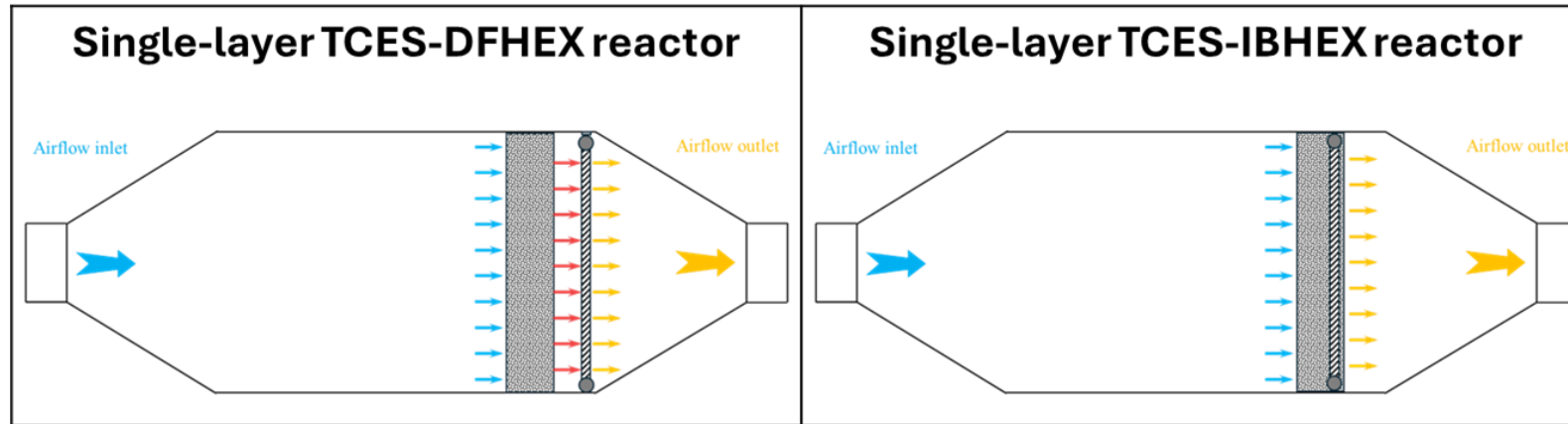
Note: The red dot ● represents the relative humidity & temperature sensor (RH&T sensor) and thermocouple

TCES water heating system



Single-layer TCES reactor discharging performance comparison (High inlet temperature)

Air and water inlet temperature: $\sim 45\text{ }^{\circ}\text{C}$
 Air flow rate: $17\text{ m}^3/\text{h}$
 Water flow rate: 9 L/h



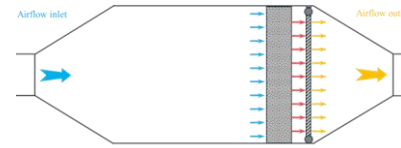
TCES water heating system



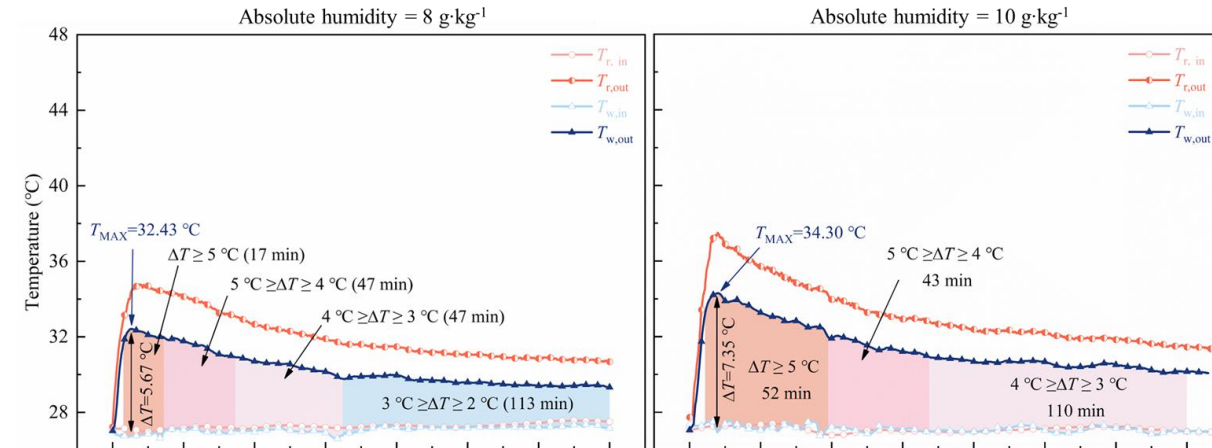
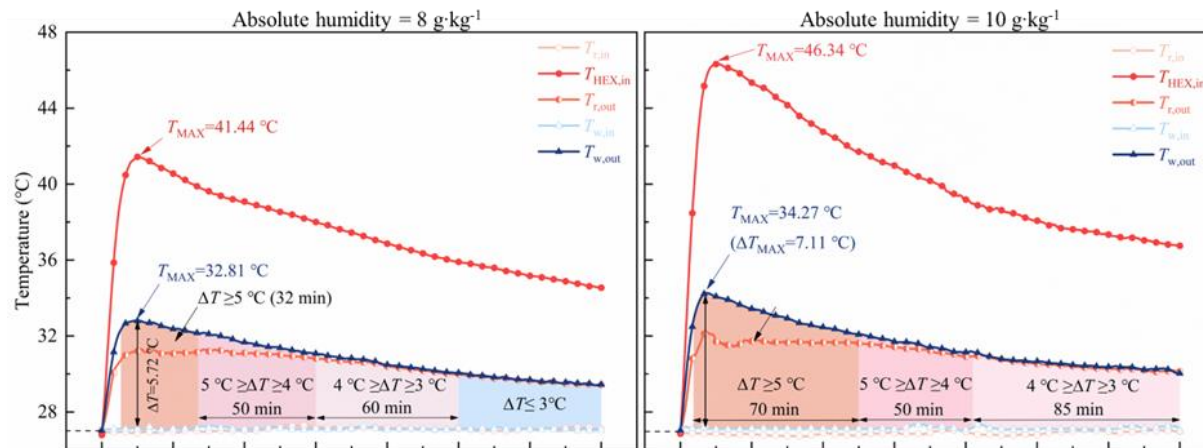
Single-layer TCES reactor discharging performance comparison (Low inlet temperature)

Air and water inlet temperature: 27 °C
Air flow rate: 17 m³/h
Water flow rate: 9L/h

Single-layer DFHEX-TCES reactor



Single-layer IBHEX-TCES reactor



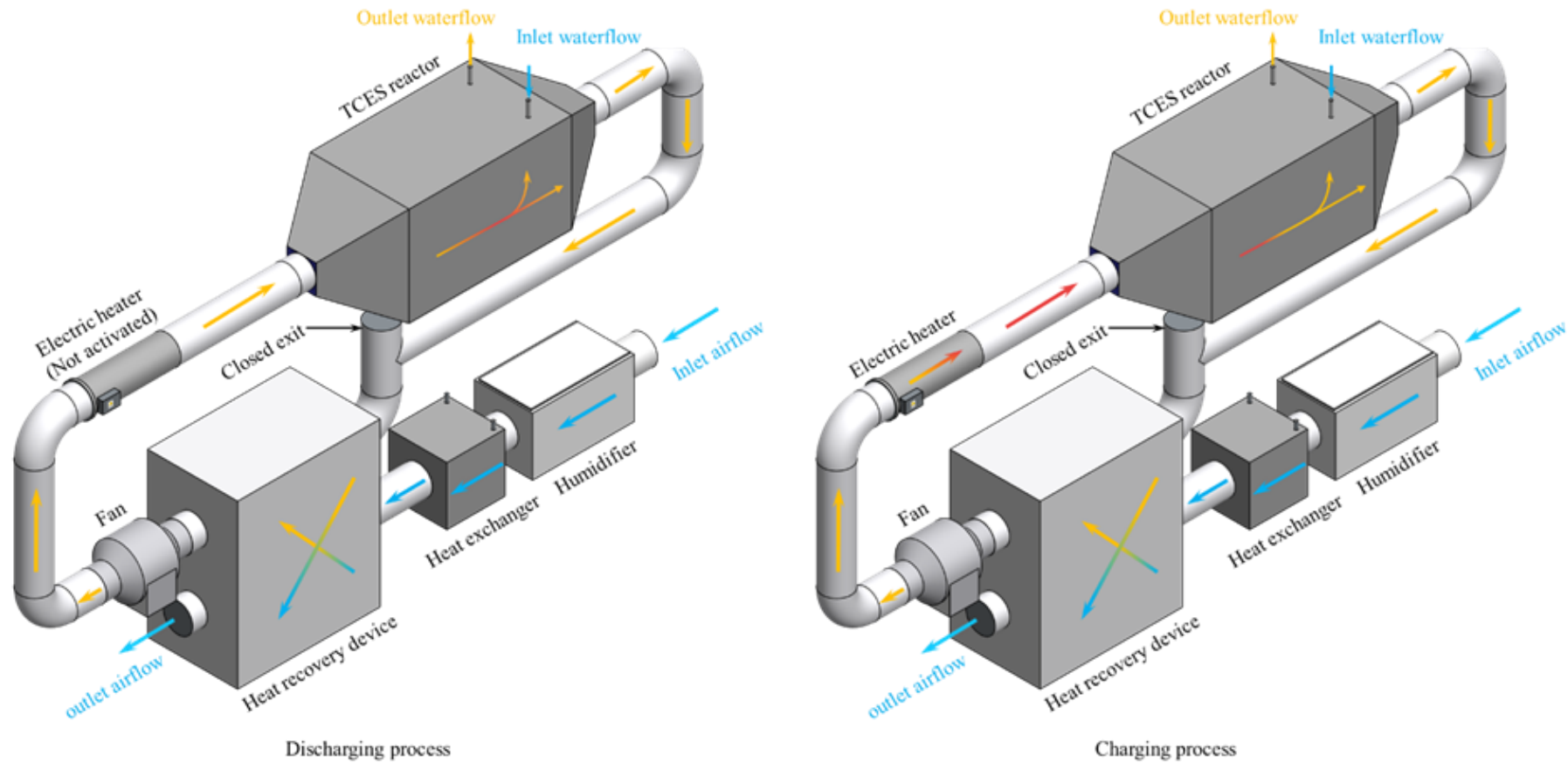
	Single-layer DFHEX-TCES		Single-layer IBHEX-TCES	
	8 g·kg ⁻¹	10 g·kg ⁻¹	8 g·kg ⁻¹	10 g·kg ⁻¹
Start mass (g)	1557	1527	1091	1270
Increase weight (g)	280	350	281	367
Heat released from TCMs (kJ)	735	962	752	996
Heat absorbed by water (kJ)	493	623	416	561
Heat Transfer Effectiveness (%)	67	65	55	56

- Both reactors achieved similar peak water temperature lifts.
- The IBHEX-TCES reactor loads and replaces TCMs slowly.
- Internal heat exchangers in the IBHEX-TCES are in direct contact with TCMs and are at risk of corrosion.

TCES water heating system



Cyclic performance of the complete single-layer TCES water heating system

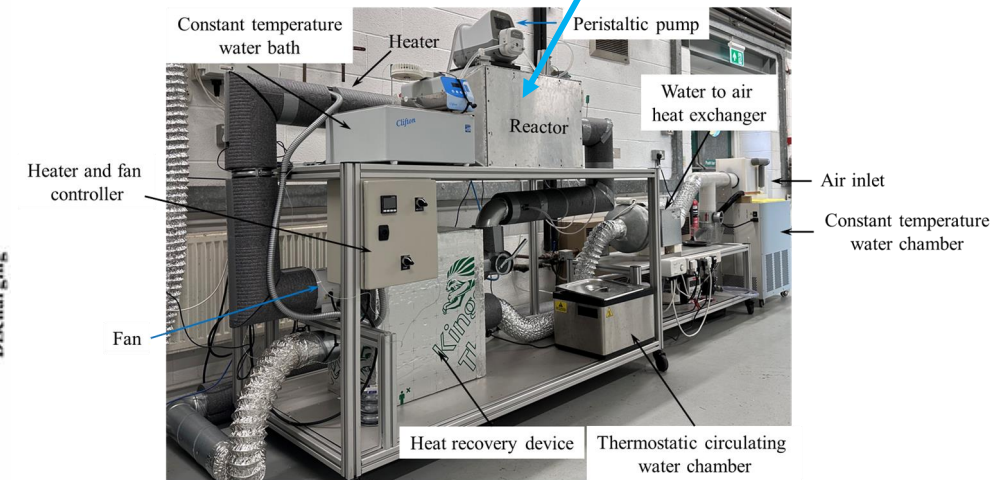
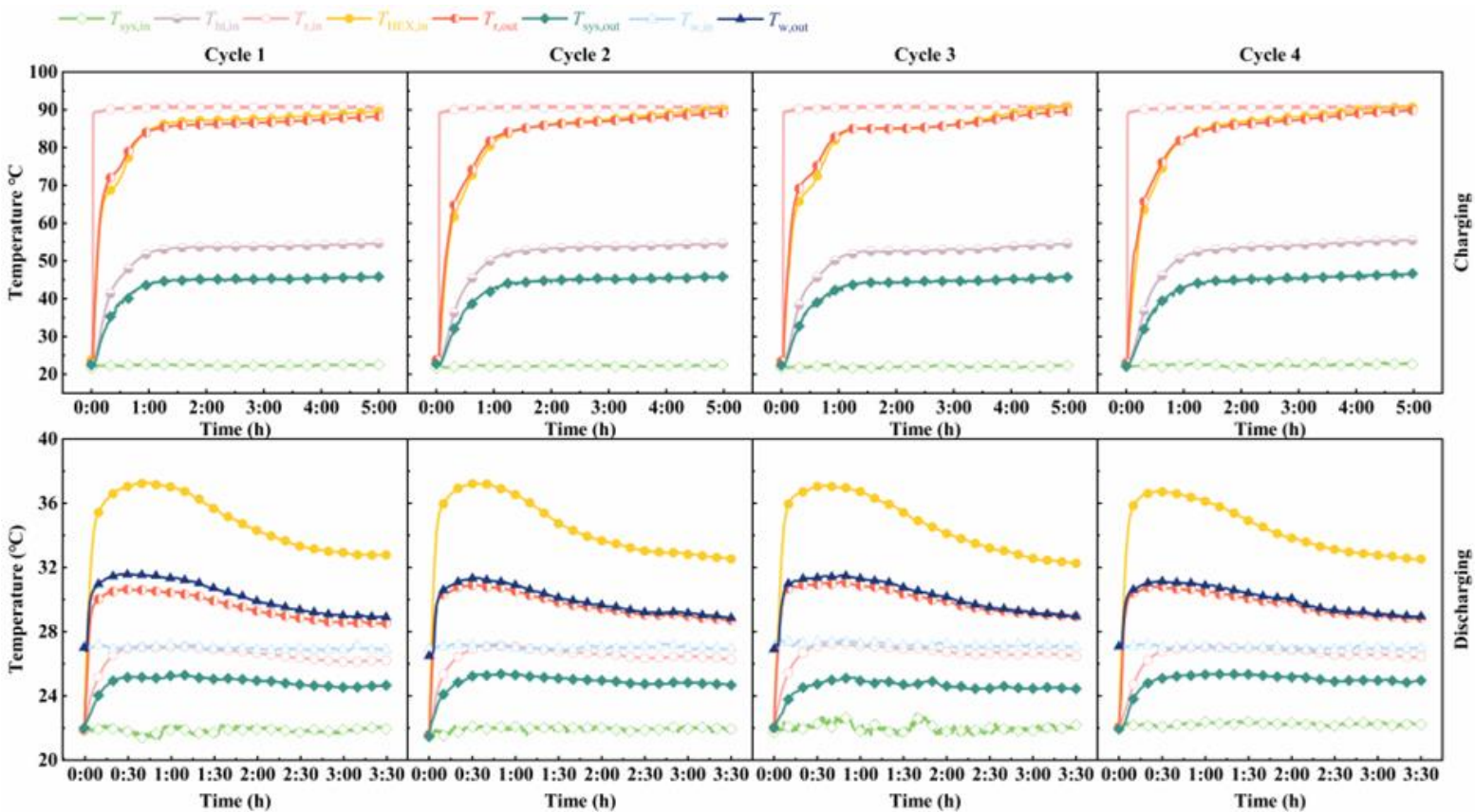


Discharging: air and water inlet temperatures set at 22 °C and 27 °C, respectively. The inlet absolute humidity is 8 g·kg⁻¹ (50% RH).
Charging: 90 °C by electric heater

TCES water heating system



Cyclic performance of the complete single-layer TCES water heating system

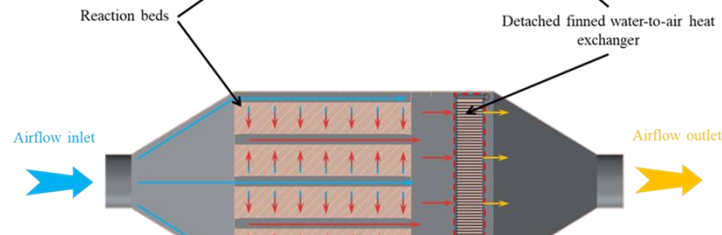
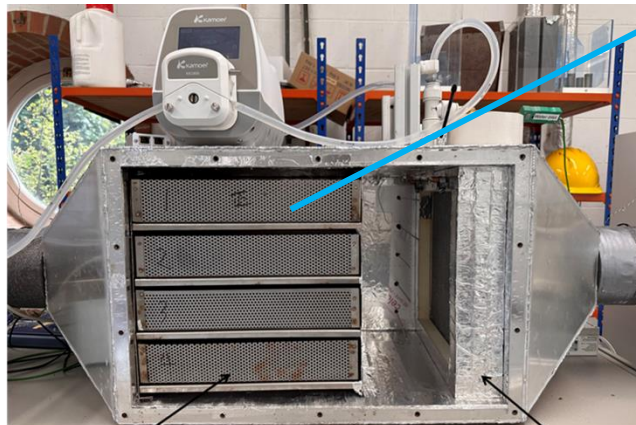
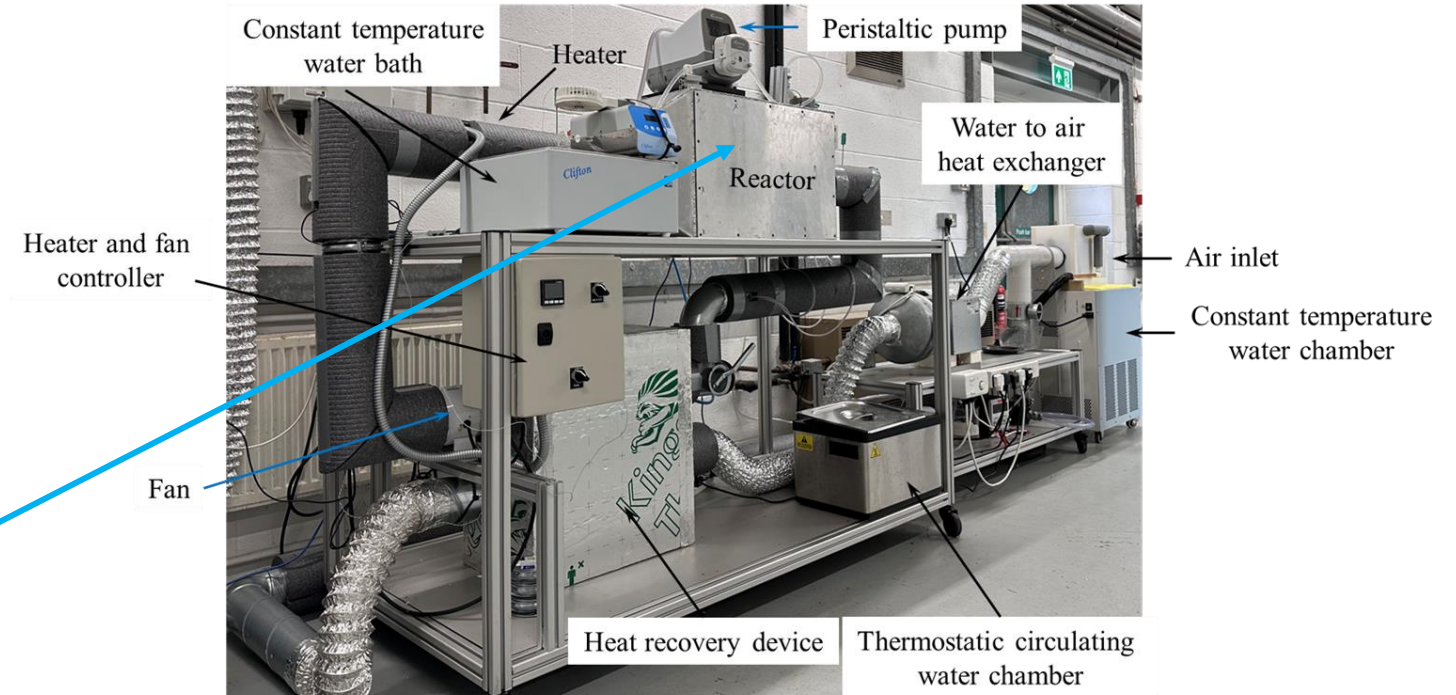


Discharging: air and water inlet temperatures set at 22 °C and 27 °C, respectively. The inlet absolute humidity is 8 g·kg⁻¹ (50% RH).
Charging: 90 °C by electric heater

TCES water heating system



Multilayer TCES reactor

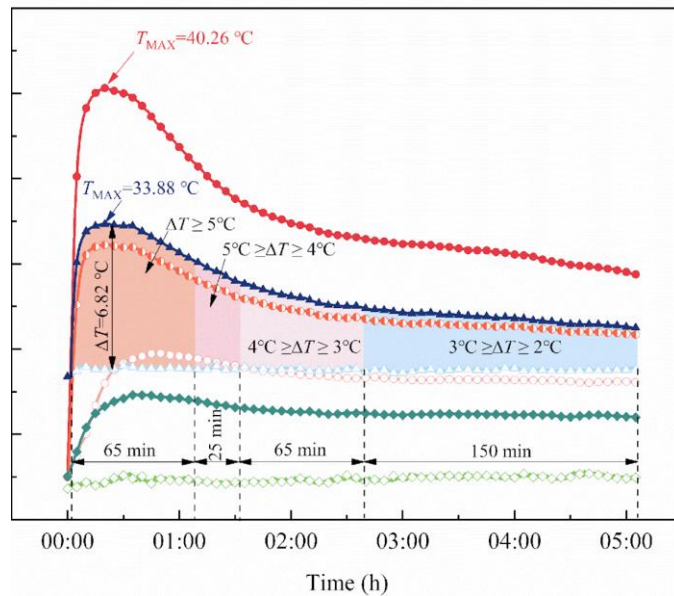


TCES water heating system

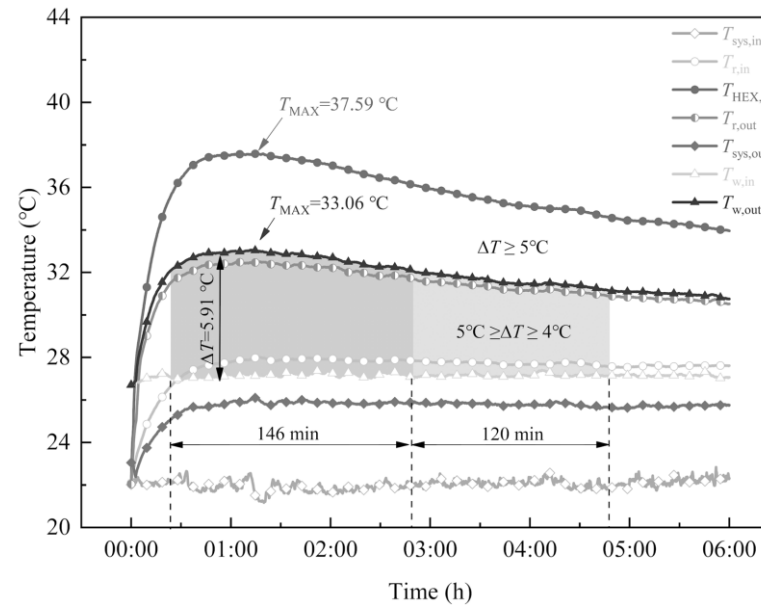
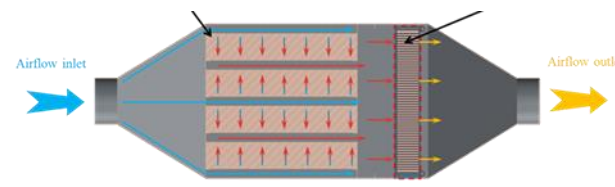


Discharging performance evaluation of single-layer and multilayer DFHEX-TCES system

Single-layer DFHEX-TCES with HRU



multilayer DFHEX-TCES with HRU



Reactor bed: 6 cm thickness

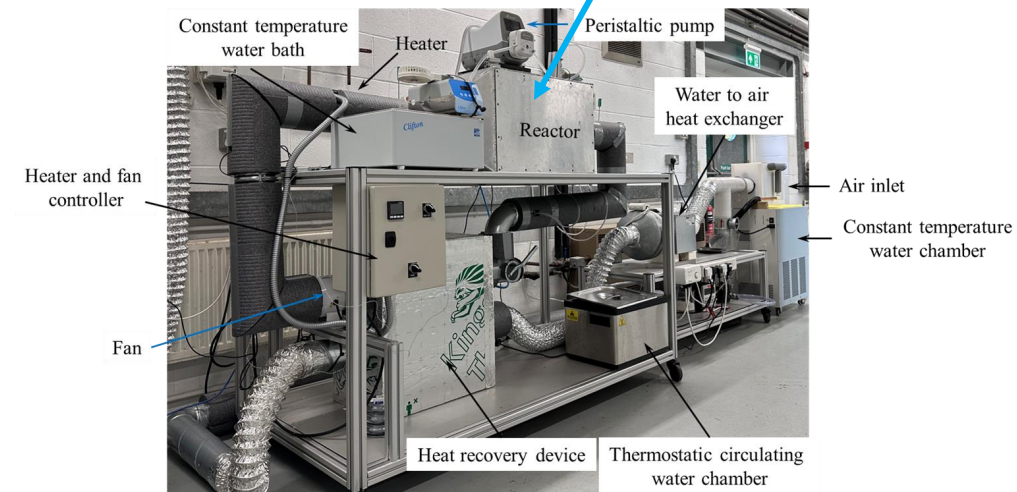
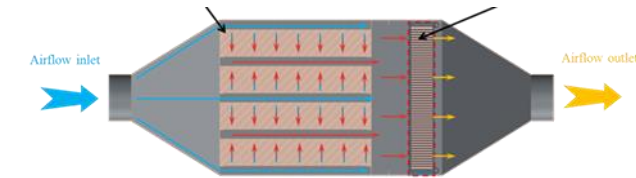
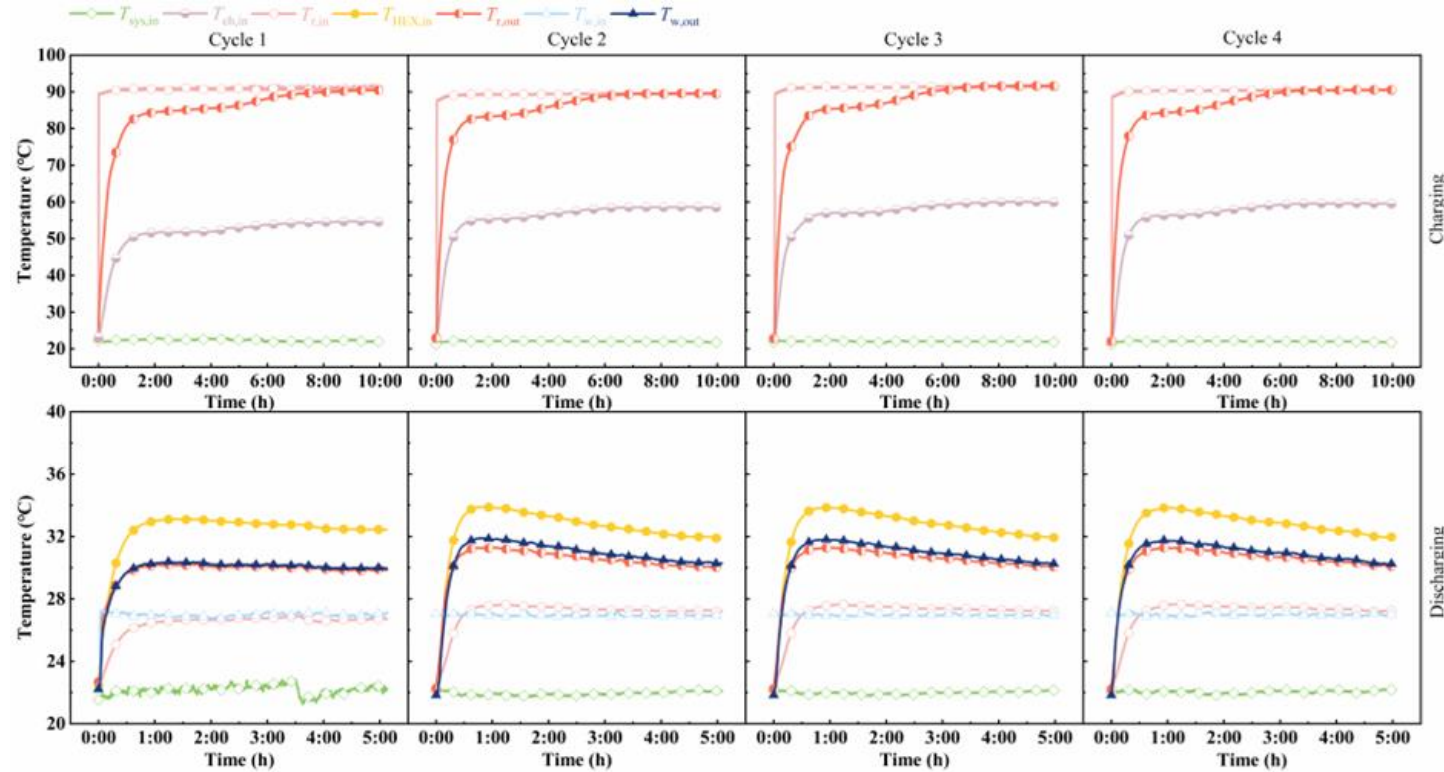
Testing conditions: air and water inlet temperatures set at 22 °C and 27 °C, respectively.

The absolute humidity of the system inlet air is 8 g·kg⁻¹ (the relative humidity is about 50%).

TCES water heating system



Cyclic performance of the complete multi-layer TCES water heating system



Discharging: air and water inlet temperatures set at 22 °C and 27 °C, respectively. The inlet absolute humidity is 8 g·kg⁻¹ (50% RH).
Charging: 90 °C by electric heater

- Use of a **detached heat exchanger** is more advantageous for thermochemical energy storage integrated water heating, owing to an easier sourcing, installation and maintenance of heat exchangers and as well as less corrosion risk.
- Use of **heat recovery** is essential in thermochemical energy storage integrated water heating to achieve a high efficiency.
- Both high and low **water outlet temperatures** were demonstrated experimentally.
- Onsite demonstration in 3 locations is being prepared in the **ECHO** project
(<https://echo-euproject.eu/>)



University of
Nottingham

UK | CHINA | MALAYSIA

Thank you

yuehong.su@nottingham.ac.uk

